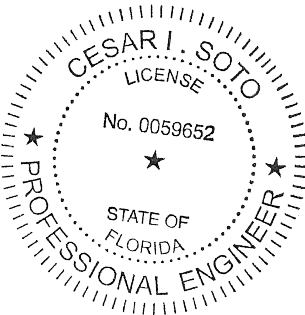


PRODUCT DEVELOPMENT

ALUMINUM FIXED WINDOW

PRODUCT APPROVAL DRAWINGS



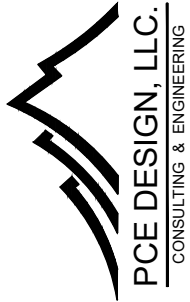
Digitally signed by Cesar I Soto
Contact Info: PE #59652
cesar.soto@paramountce.com
Date: 2025.01.28 15:39:32-05'00'

CONTACT: (305)698-0550 OR (786)877-2699

THIS ITEM HAS BEEN DIGITALLY SIGNED AND SEALED BY CESAR I. SOTO P.E. ON THE DATE ADJACENT TO THE SEAL.

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01/28/2025



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Ph. (305) 698-0550

SERIES "FX 100"
ALUMINIUM FIXED
WINDOW
LARGE MISSILE IMPACT (L.M.I.)

RC BES WINDOWS LLC
12900 NW 38th AVE.
OPA-LOCKA, FL 33054
Ph. 305-203-0780
Contact@BESmiami.com

DRAWINGS NUMBER
24-0197P.10

REVISIONS:

No.	Date	Description

DATE:
May 31st, 2024

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Sheet No. 00 OF 11	SHEET NO. Cover

FX 100 ALUMINUM FIXED WINDOW

GENERAL NOTES

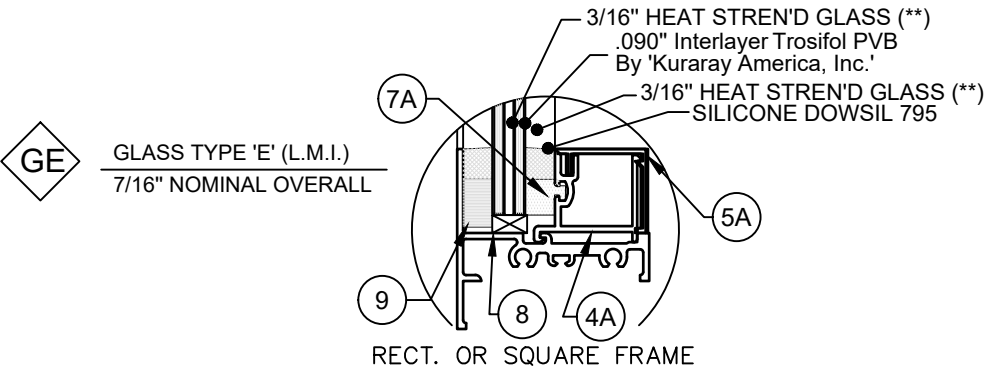
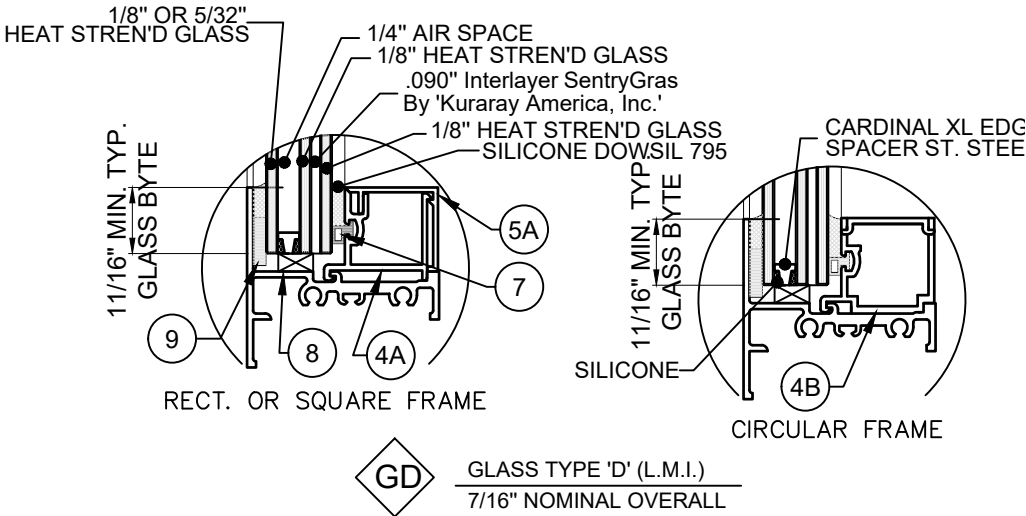
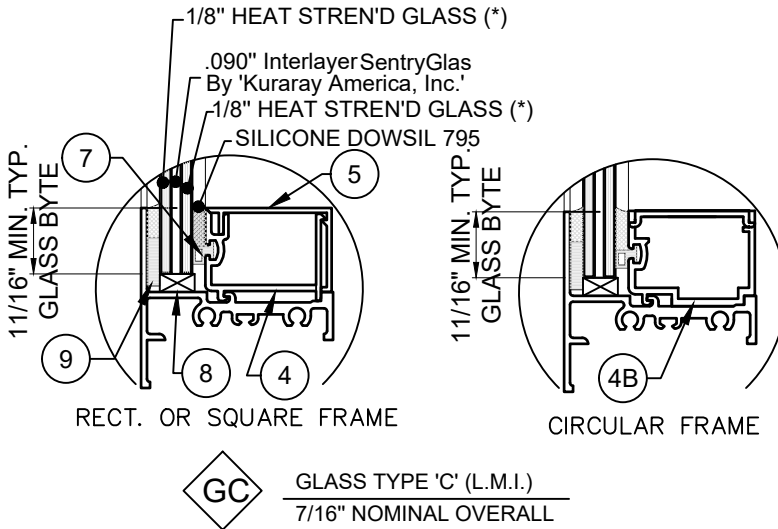
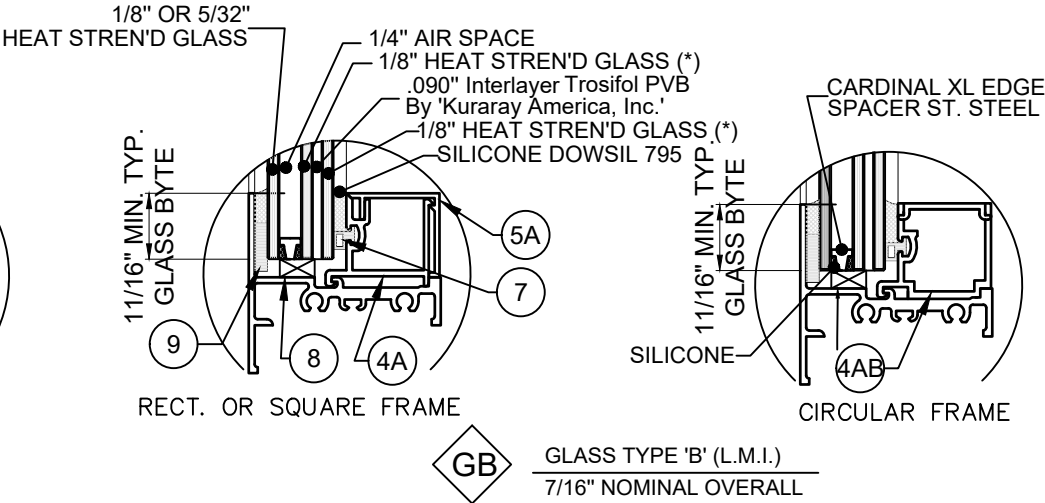
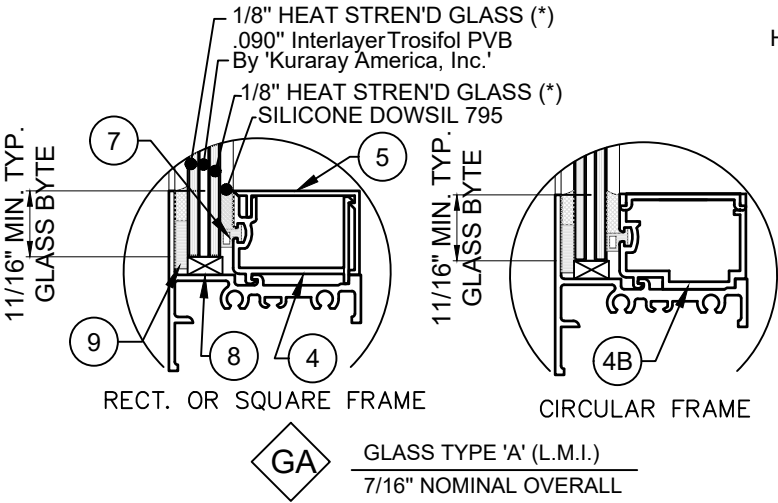
- A. THE PRODUCT SHOWN HEREIN IS DESIGNED AND TESTED TO COMPLY WITH THE FLORIDA BUILDING CODE 8TH EDITION 2023 (FBC 2023), INCLUDING HVHZ (HIGH VELOCITY HURRICANE ZONE)
- B. ADEQUACY OF THE EXISTING STRUCTURAL SUBSTRATE (METAL, CONCRETE, MASONRY, WOOD, ETC) NEEDS TO BE ABLE TO WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- C. WOODBUCKS EITHER 1BY OR 2BY (OPTIONAL) NEED TO BE DESIGNED AND SPECIFIED BY THE ARCHITECT OF RECORD OR THE ENGINEER OF RECORD AND NEED TO BE ABLE TO WITHSTAND ALL THE TRANSFERRED LOADS FROM THE GLAZING PRODUCT CORRECTLY.
- D. ALL ANCHORS NEED TO BE CORROSION RESISTANT, SEE PRODUCT APPROVAL FOR SPECIFIED ANCHORS REQUIRED.
- E. ALL DESIGN LOADS SHOWN IN APPROVAL ARE BASED ON ASD (ALLOWABLE STRESS DESIGN), TO GET ULTIMATE LOADS ASD LOADS NEED TO BE MULTIPLIED BY A FACTOR MULTIPLIER OF 1.6
- F. FINAL PRODUCT NEED TO HAVE LABEL.
- G. THESE GLAZING PRODUCTS ARE RATED FOR LARGE MISSILE IMPACT (L.M.I.) & SMALL MISSILE IMPACT (S.M.I.)
- H. ALL SITE SPECIFIC CONDITIONS IN ANY PROJECT NEEDS TO BE PROCURED BY A LICENSED REGISTERED ENGINEERED OR ARCHITECT.
- I. WHEN USING THIS PRODUCT, SHUTTERS ARE NOT NECESSARY.
- J. SHIMS THAT ARE USED WITH THIS SYSTEM NEED TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.
- K. THIS PRODUCT APPROVAL COMPLIES WITH ALL WATER INFILTRATION REQUIREMENTS FOR IMPACT AND HVHZ SYSTEMS
- L. MANUFACTURER NEEDS TO SHOW PRODUCT LABEL IN ALL MANUFACTURED SYSTEMS.

MAXIMUM DESIGN LOADS

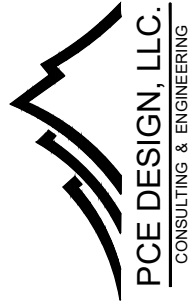
- A. SHEET 07 CONTAINS THE MAXIMUM ALLOWABLE DESIGN LOAD CAPACITY FOR GLASS TYPES.
- B. SHEET 08 CONTAINS THE MAXIMUM ALLOWABLE DESIGN LOAD CAPACITY FOR ALUMINUM TUBE MULLIONS.
- C. ANCHORS SPACING ARE SHOWN IN ALL GLAZING ELEVATIONS.
- D. ANCHOR TYPES ARE SHOWN ON SHEET 04. THIS SHEET SHOWS THE EDGE DISTANCE, EMBEDMENT, TYPE OF ANCHOR, AND ALL REQUIREMENTS ANCHORES NEED TO COMPLY WITH THESE SPECIFICATIONS

GLASS DESIGN NOTES

- A. ALL GLASS CAPACITIES ON THIS APPROVAL ARE BASED ON ASTM E1300-09 (3 SEC. GUSTS)
- B. ALL GLASS SHOWN ON THIS APPROVAL HAS BEEN TESTED FOR LMI AND HVHZ REQUIREMENTS.
- C. ALL SETTING BLOCKS FOR THE GLASS TO BE LOCATED AT 25% OF THE SPAN WIDTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24
- D. SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24
- E. GLASS TYPE SHALL COMPLY WITH APPLICABLE GLAZING REQUIREMENTS PER CHAPTER 24 OF THE FBC.



GLASS CONFIGURATION FOR ALUMINUM FIXED WINDOW
FOR DESIGN LOADS CAPACITIES SEE CHART 1



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RC BES WINDOWS LLC

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Contact@BESmiami.com

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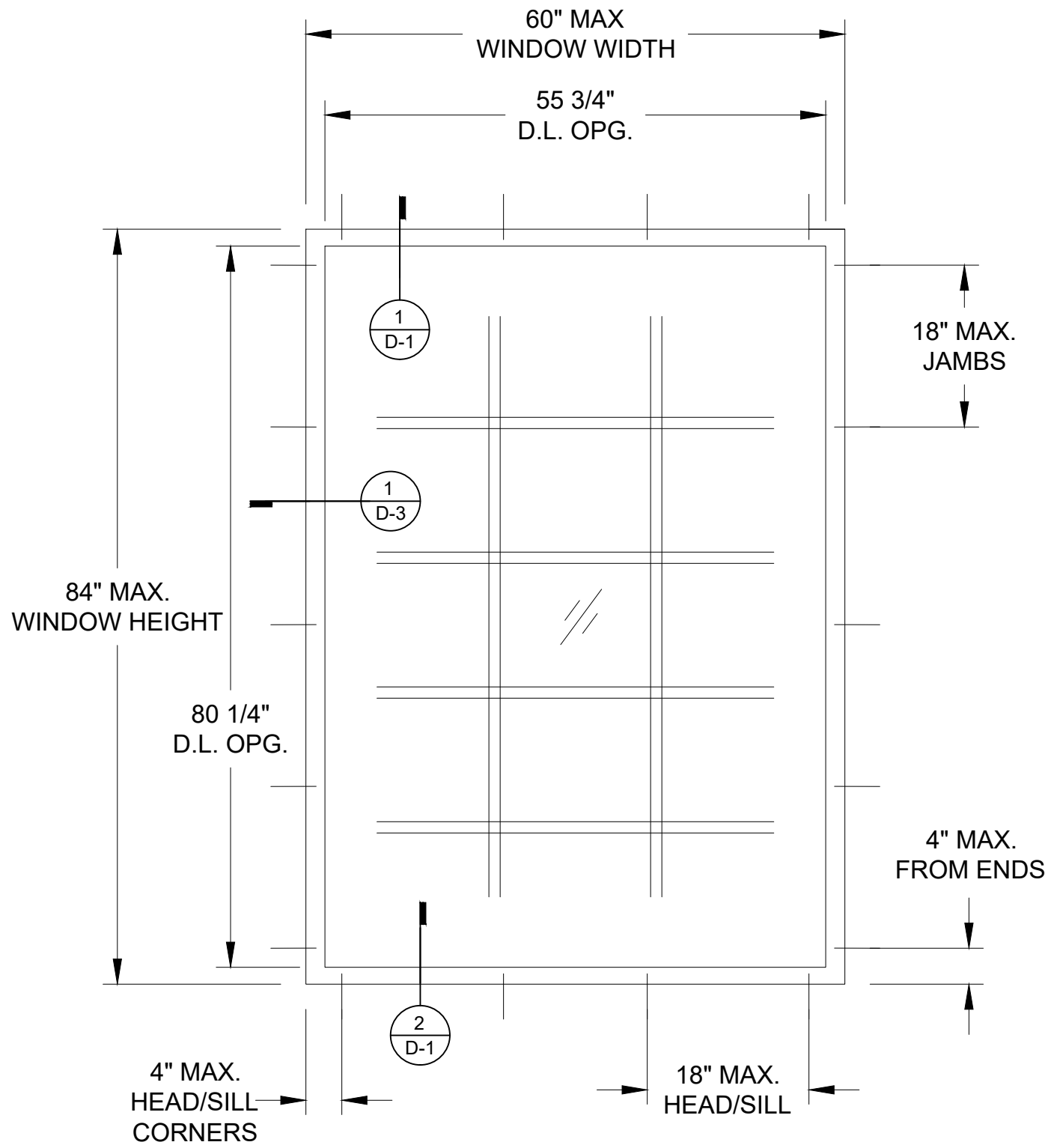
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Sheet No.

01 OF 11

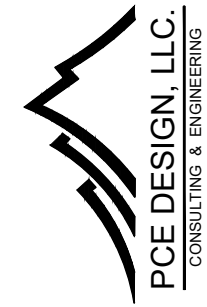
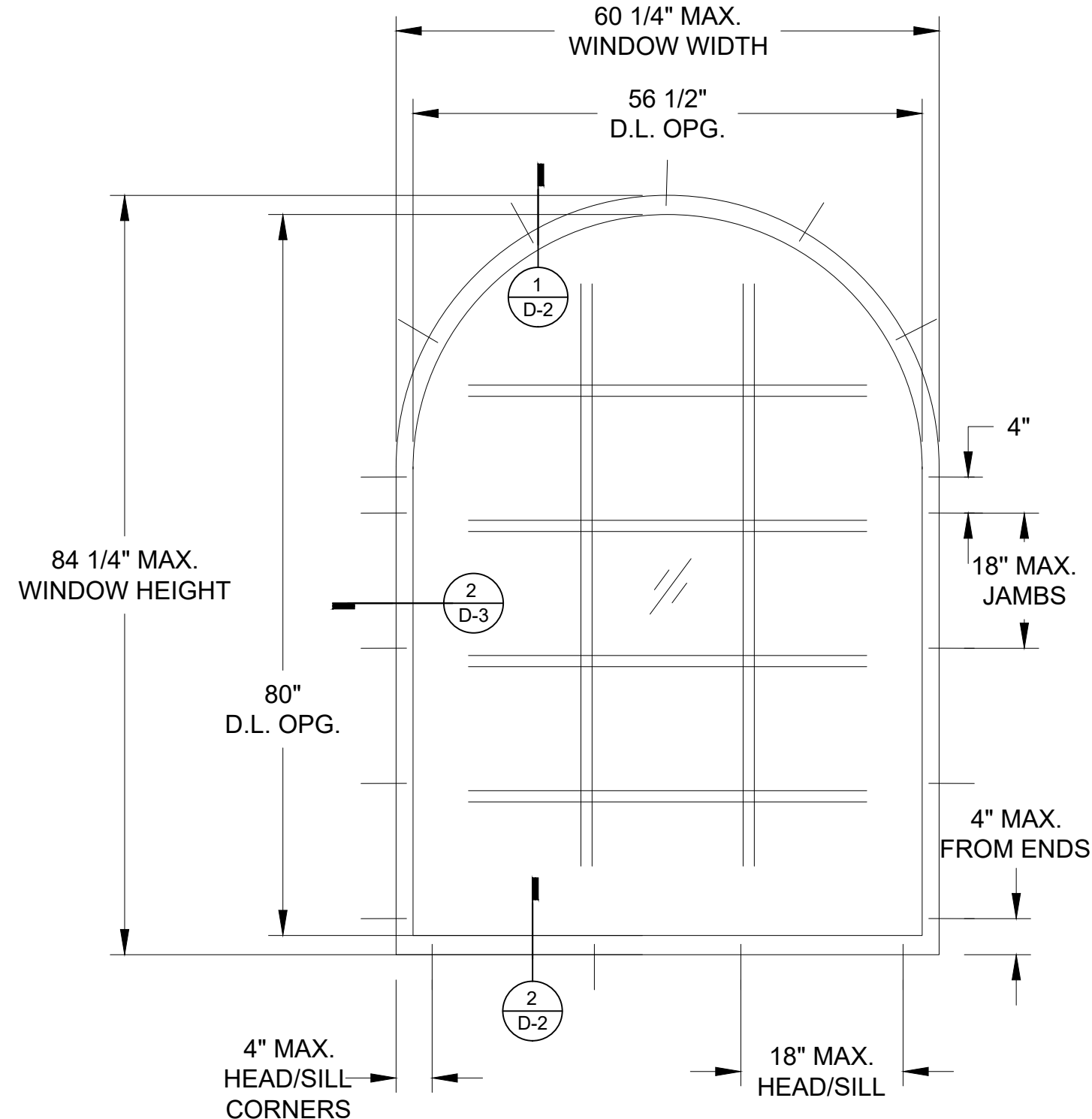
SHEET NO.

G-1



TYPICAL WINDOWS ELEVATION

THESE WINDOWS ARE RATED FOR
LARGE & SMALL MISSILE IMPACT.
SHUTTERS ARE NOT REQUIRED.



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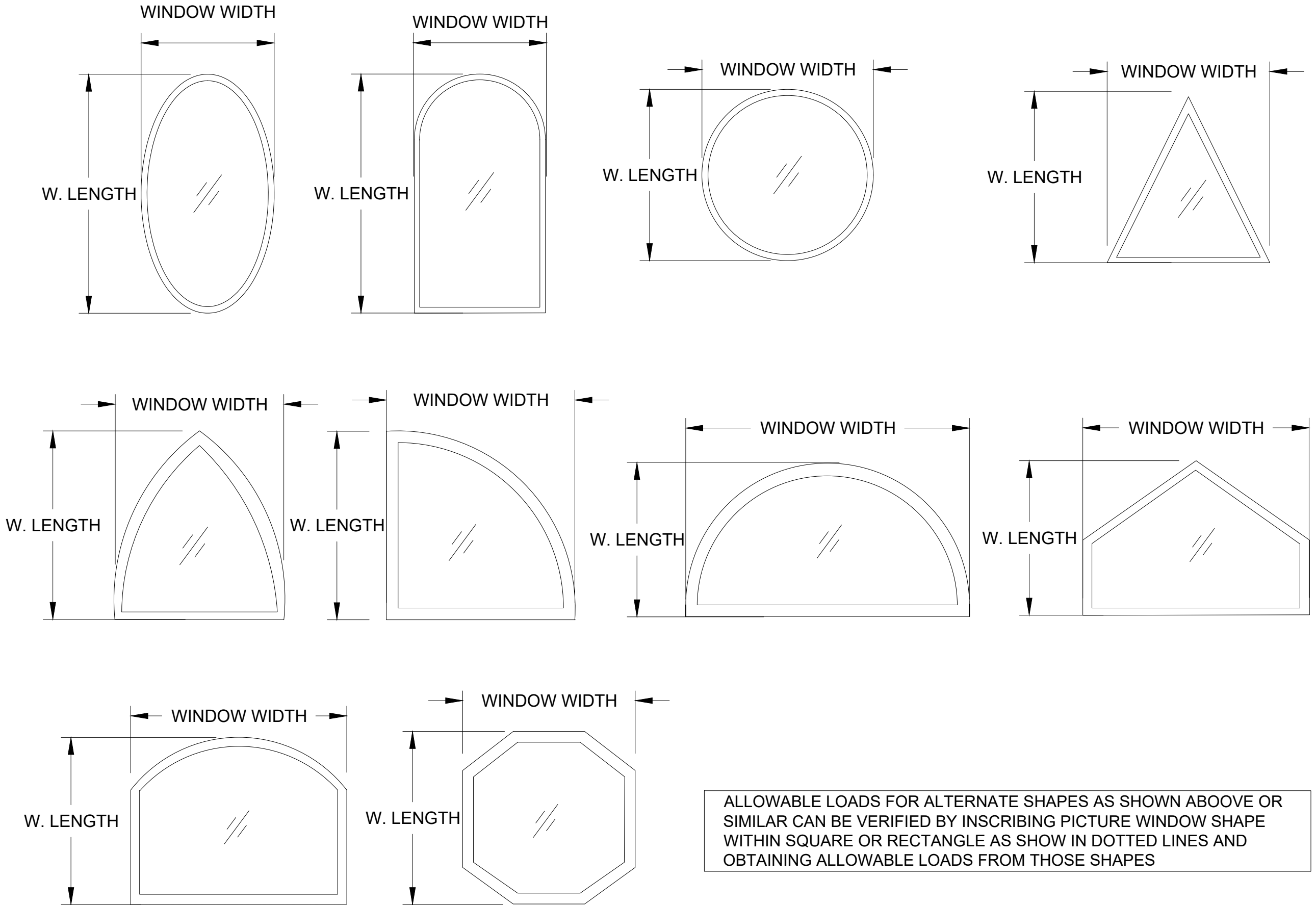
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Sheet No. 02 OF 11	SHEET NO. WE-1



ALLOWABLE LOADS FOR ALTERNATE SHAPES AS SHOWN ABOVE OR SIMILAR CAN BE VERIFIED BY INSCRIBING PICTURE WINDOW SHAPE WITHIN SQUARE OR RECTANGLE AS SHOW IN DOTTED LINES AND OBTAINING ALLOWABLE LOADS FROM THOSE SHAPES



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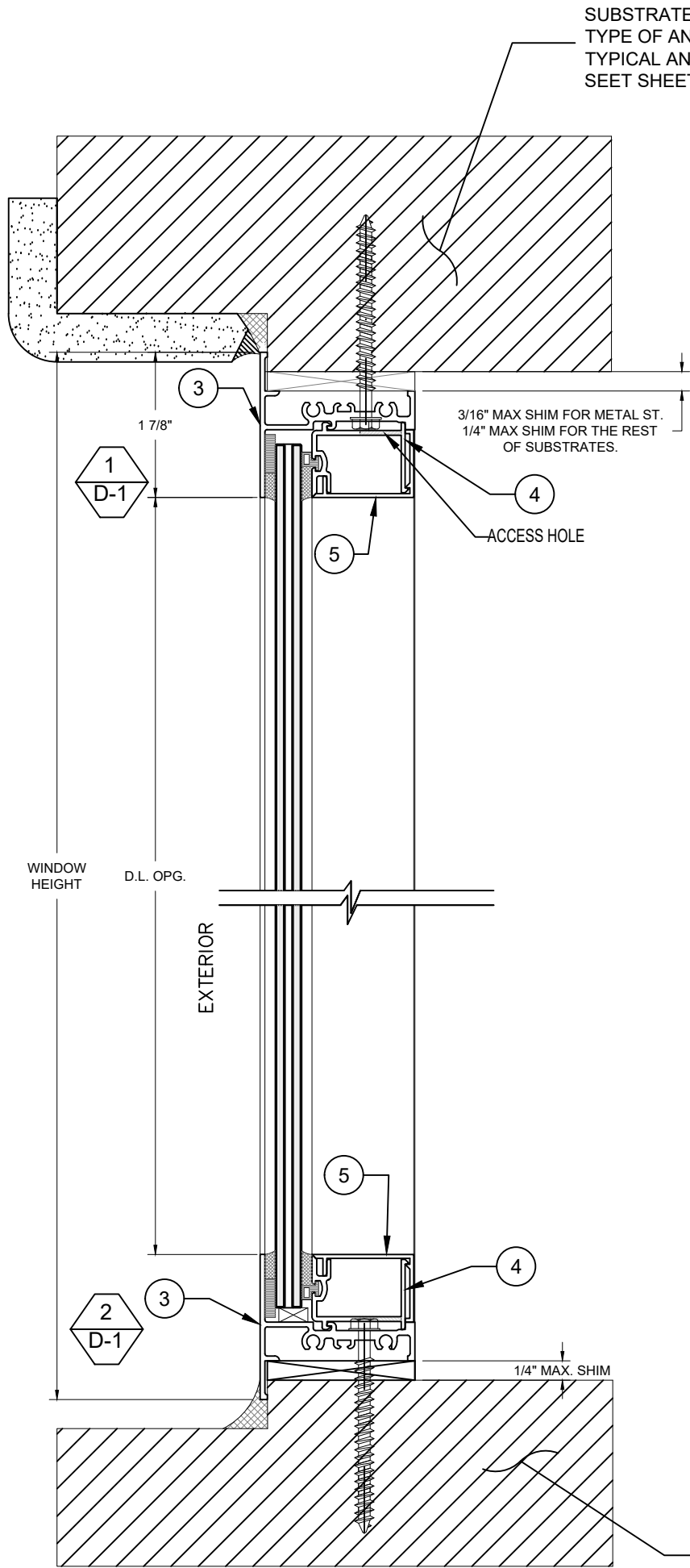
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Sheet No. 03 OF 11	SHEET NO. WE-2



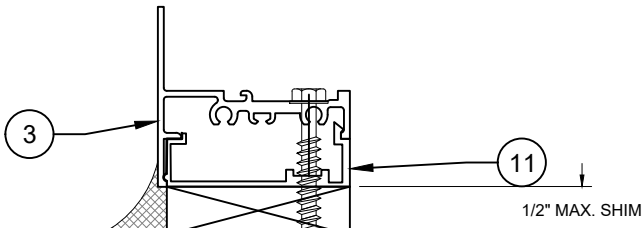
SUBSTRATE BY OTHERS
TYPE OF ANCHOR AS PER
TYPICAL ANCHOR NOTES
SEET SHEET 04

SUBSTRATE BY OTHERS
TYPE OF ANCHOR AS PER
TYPICAL ANCHOR NOTES
SEET SHEET 04

3/16" MAX SHIM FOR METAL ST.
1/4" MAX SHIM FOR THE REST
OF SUBSTRATES.

SUBSTRATE BY OTHERS
TYPE OF ANCHOR AS PER
TYPICAL ANCHOR NOTES
SEET SHEET 04

11



SUBSTRATE BY OTHERS
TYPE OF ANCHOR AS PER
TYPICAL ANCHOR NOTES
SEET SHEET 04

SUBSTRATE BY OTHERS
TYPE OF ANCHOR AS PER
TYPICAL ANCHOR NOTES
SEET SHEET 04

TYPICAL ANCHORS:

1/4" DIA, TEKS OR SELF-DRILLING SCREWS (GRADE 5 CRS)

INTO METAL STRUCTURES (HEAD/SILL/JAMBS) :
(3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS
ALUMINUM: 1/8" THK. MIN. (6063-T5)
STEEL: 1/8" THK. MIN. ($F_y = 36$ KSI MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

1/4" DIA. ULTRACON+ BY 'DEWALT' ($F_u=164$ KSI, $F_y=148$ KSI)
1/4" DIA. KWIK-CON II+ BY 'HILTI' ($F_u=138$ KSI, $F_y=137$ KSI)

INTO WOOD STRUCTURES:
2" MIN. EMBEDMENT INTO WOOD (HEAD/SILL/JAMBS)

THRU 1BY OR 2BY BUCKS INTO CONC. OR BLOCKS:
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)

DIRECTLY INTO CONCRETE OR BLOCKS:
2" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
2" MIN. EMBED INTO GROUT FILLED BLOCKS (JAMBS)

#14 SMS OR SELF-DRILLING SCREWS (GRADE 2 CRS)

INTO MIAMI-DADE COUNTY APPROVED MULLIONS:
(3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS
3/4" MIN. EDGE DIST. INTO METAL STRUCTURE
ALUMINUM: 1/8" THK. MIN. (6063-T5) (NO SHIMS)
STEEL: 1/8" THK. MIN. ($F_y = 36$ KS MIN.) (NO SHIMS)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

EDGE DISTANCE

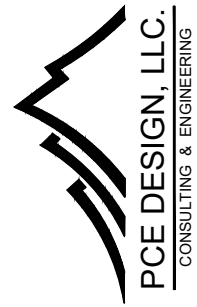
INTO CONCRETE AND BLOCKS = 2 1/2" MIN.
INTO WOOD STRUCTURE = 1" MIN.
INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT JAMBS SG = 0.55 MIN.
CONCRETE AT JAMBS $f_c = 3000$ PSI MIN.
C-90 GROUT FILLED BLOCK AT JAMBS $f_m = 2000$ PSI MIN.

SUBSTRATE NOTES:

- SUBSTRATE IS BY ENGINEER OF RECORD (E.O.R.) OR ARCHITECT OF RECORD (A.O.R.)
- THIS GLAZING SYSTEM CAN IS APPROVED TO BE ANCHORED TO:
 - a. CONCRETE
 - b. CONCRETE THRU 1BY BUCK
 - c. HOLLOW/FILLED BLOCK
 - d. WOOD SUBSTRATE OR 2BY BUCK
 - e. METAL (STEEL / ALUMINUM)

SELANT:
ALL FRAMES AND VENT CORNERS SEALED WITH JOINT CORNERS



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SERIES "FX 100"
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LARGE MISSILE IMPACT (L.M.I.)

RC BES WINDOWS LLC
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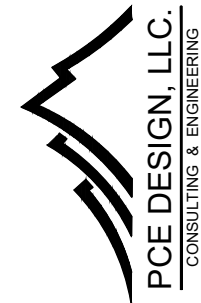
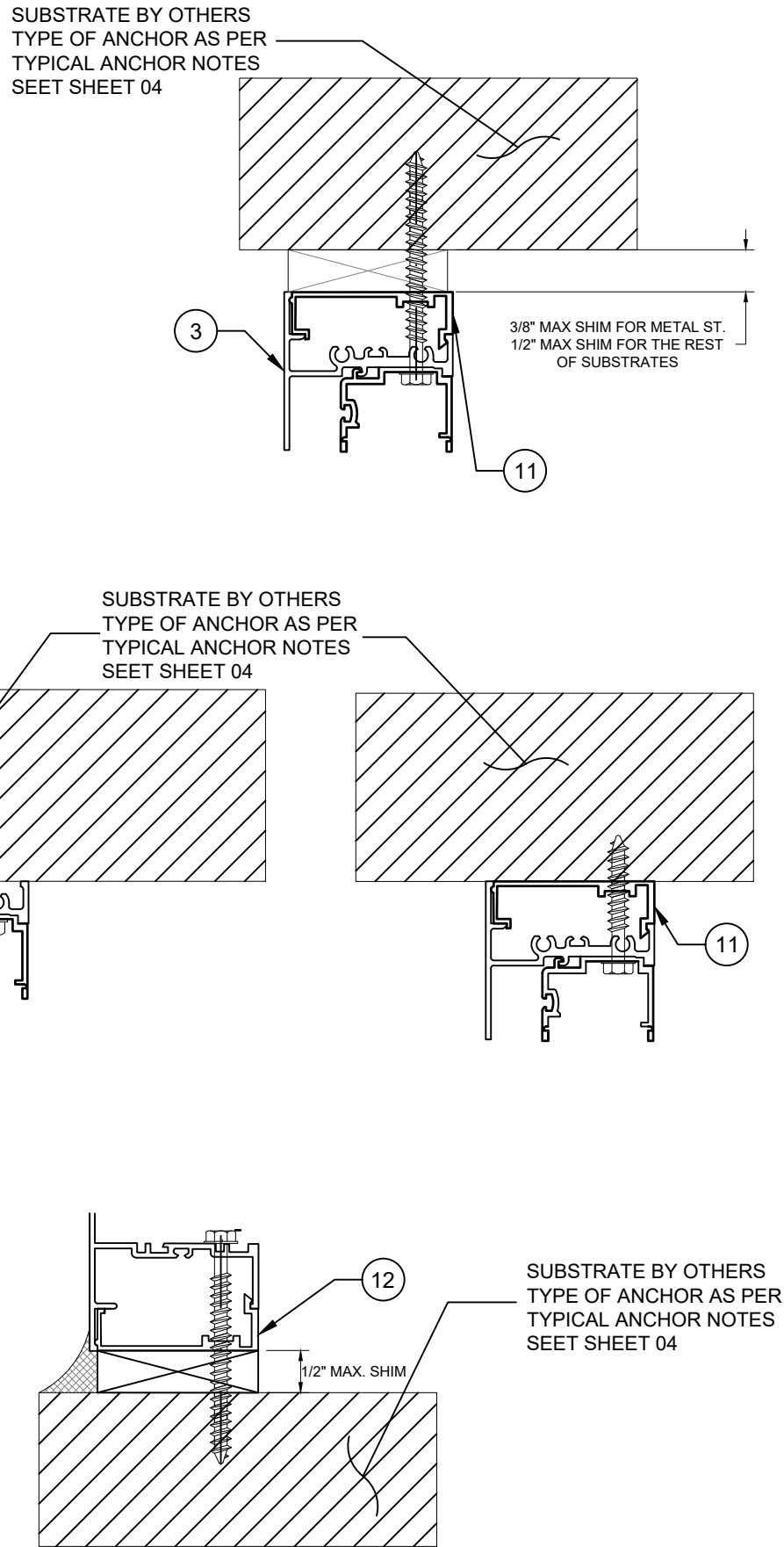
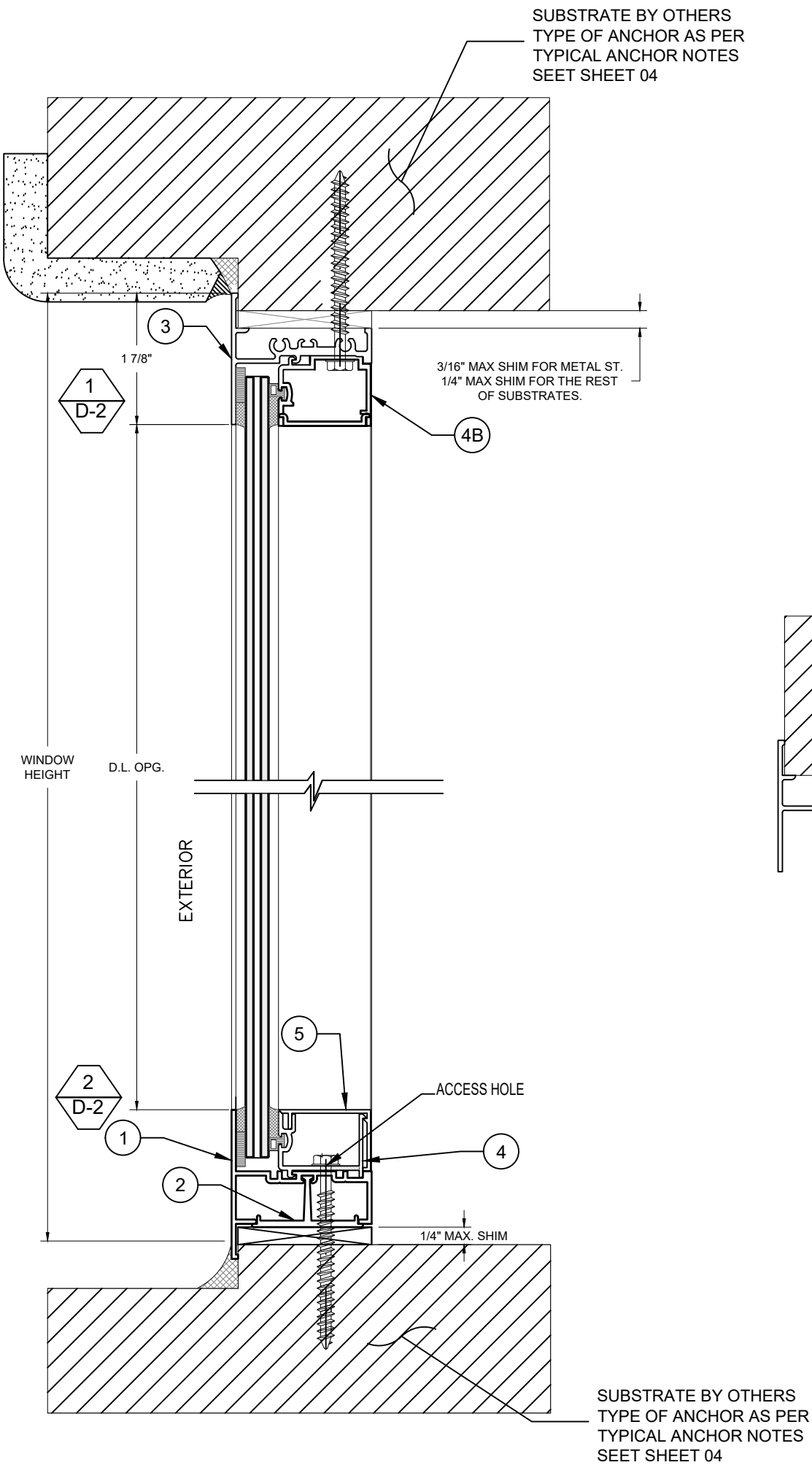
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04 OF 11

SHEET NO.
D-1



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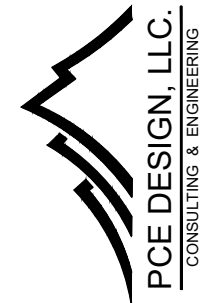
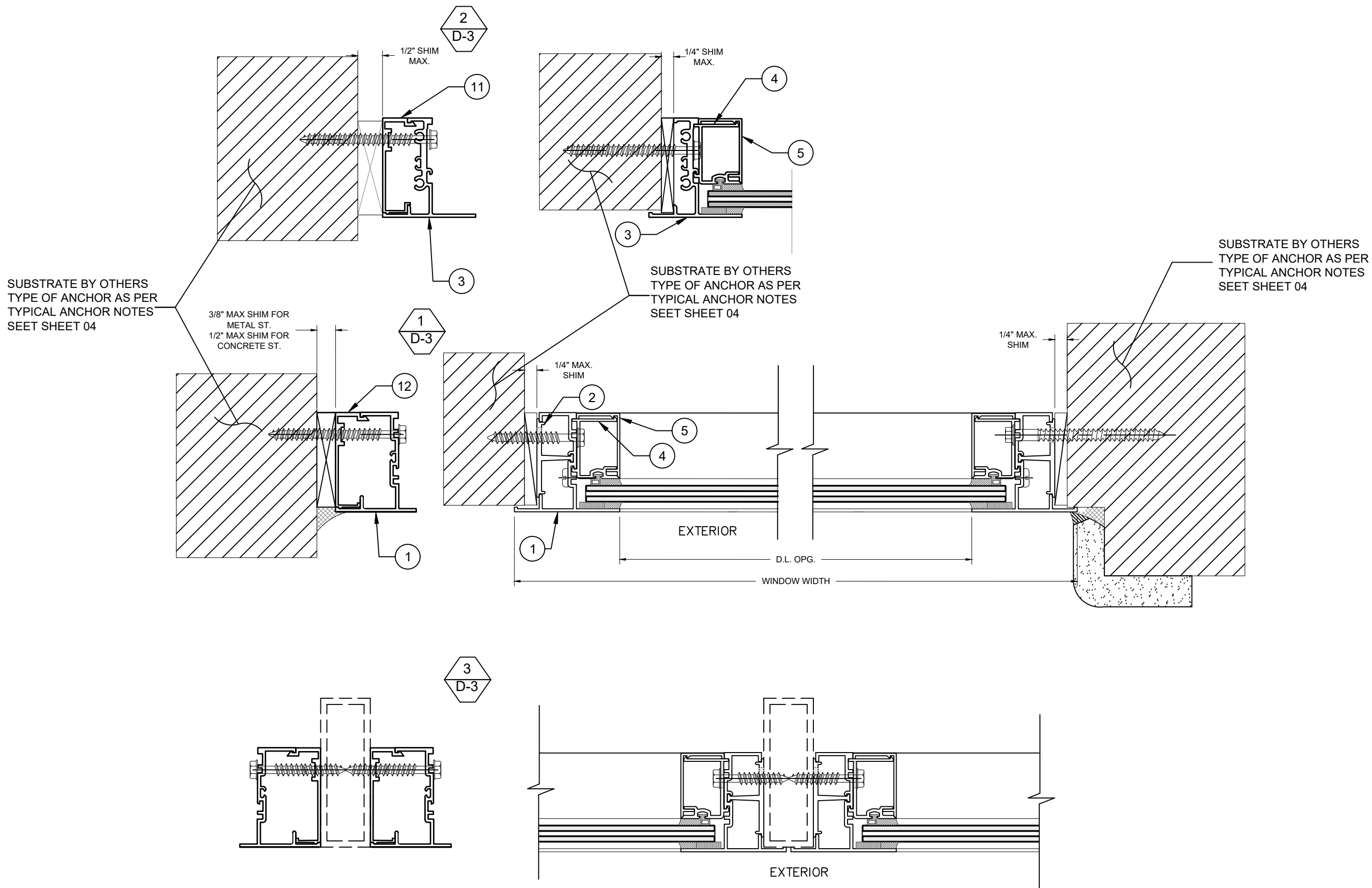
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Sheet No.

05 OF 11

SHEET NO.

D-2



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Sheet No. 06 OF 11	SHEET NO. D-3

CHART 1

DESIGN LOAD CAPACITY - PSF			
EXT. (+)/INT. (-)			
WINDOW DIMS.		GLASS TYPES	GLASS TYPE
WIDTH	LENGTH	'A', 'B', 'C' & 'D'	'E'
18"	72"	80.00	80.00
19-1/8"		80.00	80.00
24"		80.00	80.00
26-1/2"		80.00	80.00
30"		80.00	80.00
37"		80.00	80.00
42"		80.00	80.00
48"		80.00	80.00
53-1/8"		80.00	80.00
60"		-	71.19
18"	76"	80.00	80.00
19-1/8"		80.00	80.00
24"		80.00	80.00
26-1/2"		80.00	80.00
30"		80.00	80.00
37"		80.00	80.00
42"		80.00	80.00
48"		80.00	80.00
53-1/8"		77.40	80.00
60"		-	71.19
18"	78"	-	80.00
19-1/8"		-	80.00
24"		-	80.00
26-1/2"		-	80.00
30"		-	80.00
37"		-	80.00
42"		-	80.00
48"		-	80.00
53-1/8"		-	80.00
60"		-	71.19
18"	84"	-	80.00
19-1/8"		-	80.00
24"		-	80.00
26-1/2"		-	80.00
30"		-	80.00
37"		-	80.00
42"		-	80.00
48"		-	80.00
53-1/8"		-	80.00
60"		-	71.19
18"	90"	-	80.00
19-1/8"		-	80.00
24"		-	80.00
26-1/2"		-	80.00
30"		-	80.00
37"		-	80.00
42"		-	80.00
48"		-	80.00
53-1/8"		-	80.00

DESIGN LOAD CAPACITY - PSF			
EXT. (+)/INT. (-)			
WINDOW DIMS.		GLASS TYPES	GLASS TYPE
WIDTH	LENGTH	'A', 'B', 'C' & 'D'	'E'
18"	92"	-	80.00
19-1/8"		-	80.00
24"		-	80.00
26-1/2"		-	80.00
30"		-	80.00
37"		-	80.00
42"		-	80.00
48"		-	80.00
53-1/8"		-	80.00
18"	94"	-	80.00
19-1/8"		-	80.00
24"		-	80.00
26-1/2"		-	80.00
30"		-	80.00
37"		-	80.00
42"		-	80.00
48"		-	80.00
53-1/8"		-	80.00



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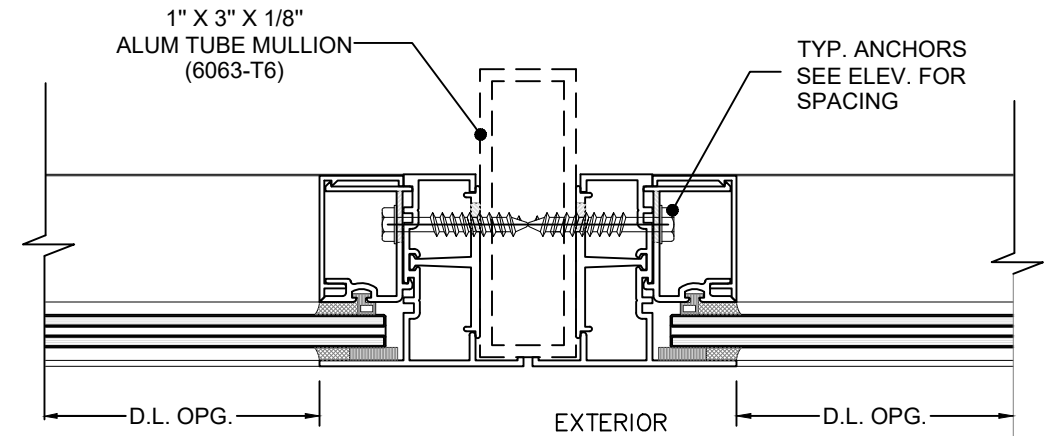
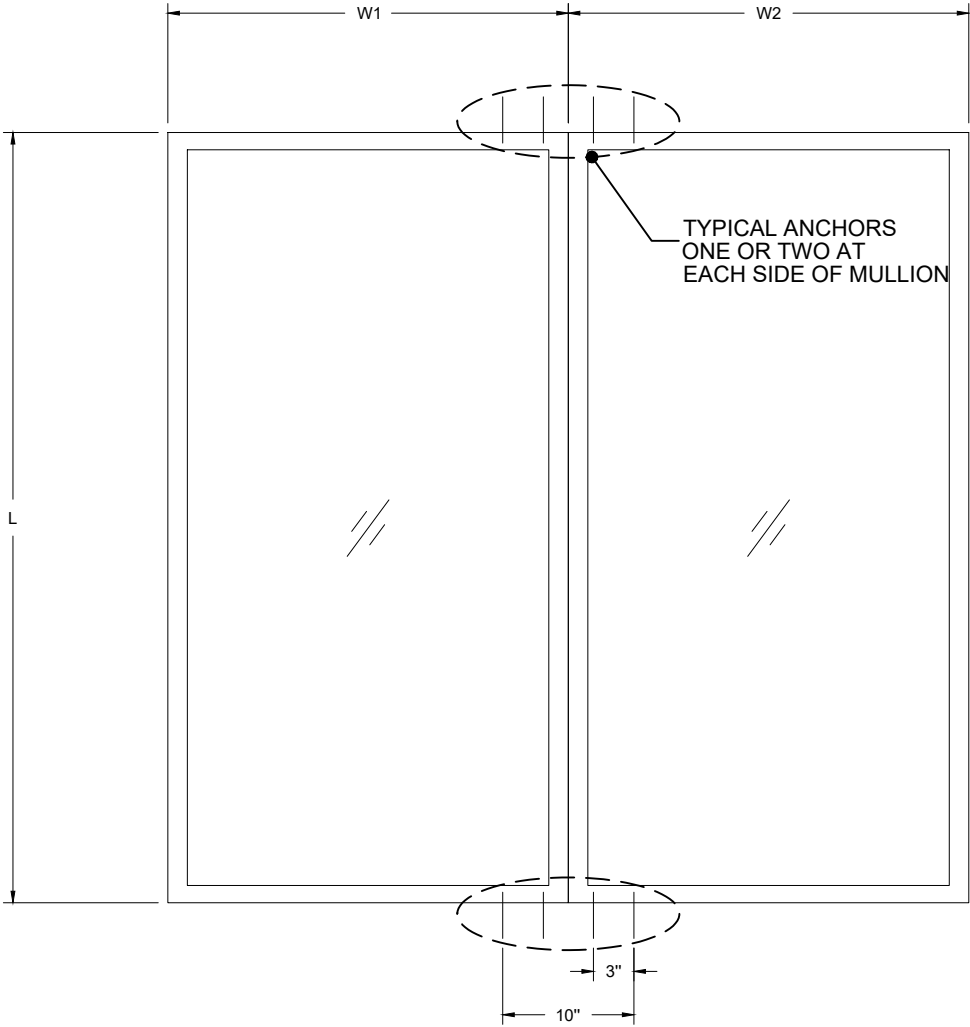
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Sheet No. 07 OF 11	SHEET NO. D-4

CHART 2

DESIGN LOAD CAPACITY - PSF (TUBE MULLIONS)		
WINDOW DIMS.		1 X 3 STD.
WIDTH (W)	LENGTH (L)	
19-1/8"	38-3/8"	80.00
24"		80.00
26-1/2"		80.00
30"		80.00
37"		80.00
42"		80.00
48"		80.00
53-1/8"		80.00
19-1/8"	48"	80.00
24"		80.00
26-1/2"		80.00
30"		80.00
37"		80.00
42"		80.00
48"		80.00
53-1/8"		80.00
19-1/8"	50-5/8"	80.00
24"		80.00
26-1/2"		80.00
30"		80.00
37"		80.00
42"		80.00
48"		79.65
53-1/8"		71.97
19-1/8"	60"	80.00
24"		80.00
26-1/2"		80.00
30"		80.00
37"		72.72
42"		64.06

DESIGN LOAD CAPACITY - PSF (TUBE MULLIONS)		
WINDOW DIMS.		1 X 3 STD.
WIDTH (W)	LENGTH (L)	
19-1/8"	63"	80.00
24"		80.00
26-1/2"		80.00
30"		78.59
37"		63.72
42"		56.13
19-1/8"	66"	80.00
24"		80.00
26-1/2"		77.38
30"		68.35
37"		55.42
19-1/8"	72"	80.00
24"		59.60
26-1/2"		65.81
30"		52.65
37"		42.69
19-1/8"	74-1/4"	75.30
24"		60.01
26-1/2"		54.35
30"		48.00
37"		38.92



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Sheet No.
08 OF 11

SCALE
6"=1'-0"

SHEET NO.
D-3

CHART 3

ITEM NO.	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	CM100-007	AS REQD.	FRAM JAMB/SILL	6063-T6	FOR FIXED WINDOW
2	CM100-012	AS REQD.	JAMB/SILL ANCHOR CLIP	6063-T6	—
3	CM100-015	AS REQD.	FRAME HEAD/SILL/JAMB	6063-T6	—
4	CM100-016	4/ WDW	GLAZING BEAD (LAM. GLASS)	6063-T6	—
4A	CM100-017	4/ WDW	GLAZING BEAD (LAM. INS. GLASS)	6063-T6	—
4B	CM100-029	4/ WDW	GLAZING BEAD (LAM. GLASS)	6063-T6	FOR CIRCULAR FRAME
4AB	CM100-028	4/ WDW	GLAZING BEAD (LAM. INS. GLASS)	6063-T6	FOR CIRCULAR FRAME
5	CM100-018	4/ WDW	SNAP COVER (LAM. GLASS)	6063-T6	—
5A	CM100-019	4/ WDW	SNAP COVER (LAM. INSUL. GLASS)	6063-T6	—
6	CM100-031	AS REQD.	CORNER LOCK	6063-T6	—
7	V-059	AS REQD.	VINYL FOR 5/16” LAM. & INSUL. LAM. GLASS	PVC	—
7A	V-038	AS REQD.	VINYL FOR 7/16” LAM. GLASS	PVC	—
8		AS REQD.	3/16” X 3/8” X 4” LG. SETTING BLOCK	EPDM	DUROMETER 80±5 SHORE A
9		AS REQD.	1/8” X 1/2” SINGLE FACE TAPE	—	—
9A		AS REQD.	5/16” X 1/2” SINGLE FACE TAPE	—	—
10	#10 X 1”	2/ CORNER	FRAME ASSEMBLY SCREW	ST. STEEL	PH PHL. SMS
11	CM100-029	AS REQD.	FLUSH ADAPTER HEAD/SILL	6063-T6	—
12	CM100-030	AS REQD.	FLUSH ADAPTER JAMBS	6063-T6	—



6135 NW 167th St. STE E-1
Miami Gardends, FL 33015
Ph. (305) 698-0550

SERIES "FX 100"
ALUMINIUM FIXED
WINDOW
LARGE MISSILE IMPACT (L.M.I.)

RC BES WINDOWS LLC
12900 NW 38th AVE.
OPA-LOCKA, FL 33054
Ph. 305-203-0780
Contact@BESmiami.com

DRAWINGS NUMBER
24-0197P.10

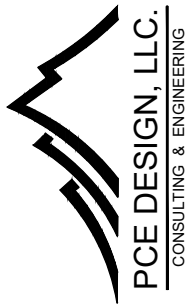
REVISIONS:

No.	Date	Description

DATE:
May 31st, 2024

DRAWN BY SM	SCALE NTS
Sheet No. 09 OF 11	SHEET NO. D-6

WINDOW EXTRUSIONS



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DRAWINGS NUMBER
24-0197P.10

REVISIONS:

No.	Date	Description

DATE:
May 31st, 2024

DRAWN BY
SM

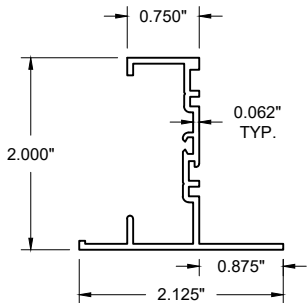
SCALE
6"=1'-0"

Sheet No.
10 OF 11

SHEET NO.
E-1

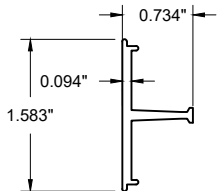
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FRAME JAMB/SILL



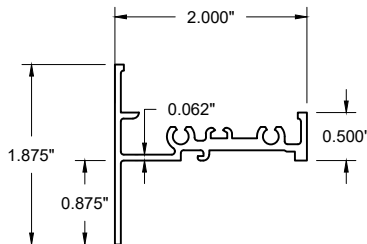
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JAMB/SILL ANCHOR
CLIP



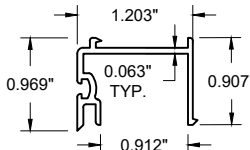
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FRAME HEAD/SILL JAMB



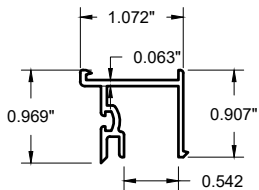
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GLASS STOP (LAM. GLASS)



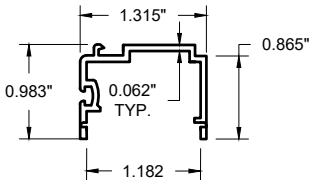
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GLASS STOP (LAM.
INSUL. GLASS)



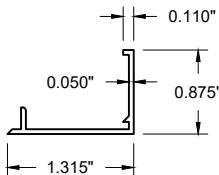
4B

GLASS STOP (LAM. GLASS)
FOR CIRCULAR FRAME



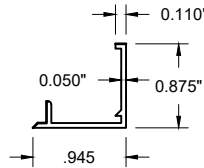
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SNAP COVER (LAM.
GLASS)



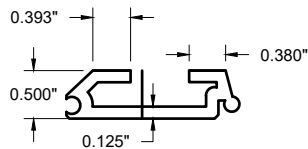
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SNAP COVER (LAM.
INSUL. GLASS)



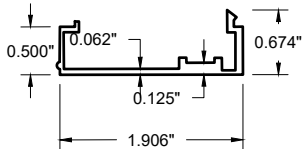
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CORNER LOCK



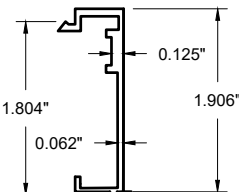
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FLUSH ADAPTER
HEAD/SILL



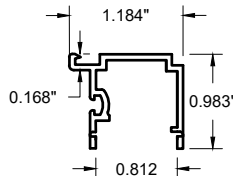
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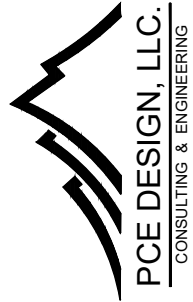
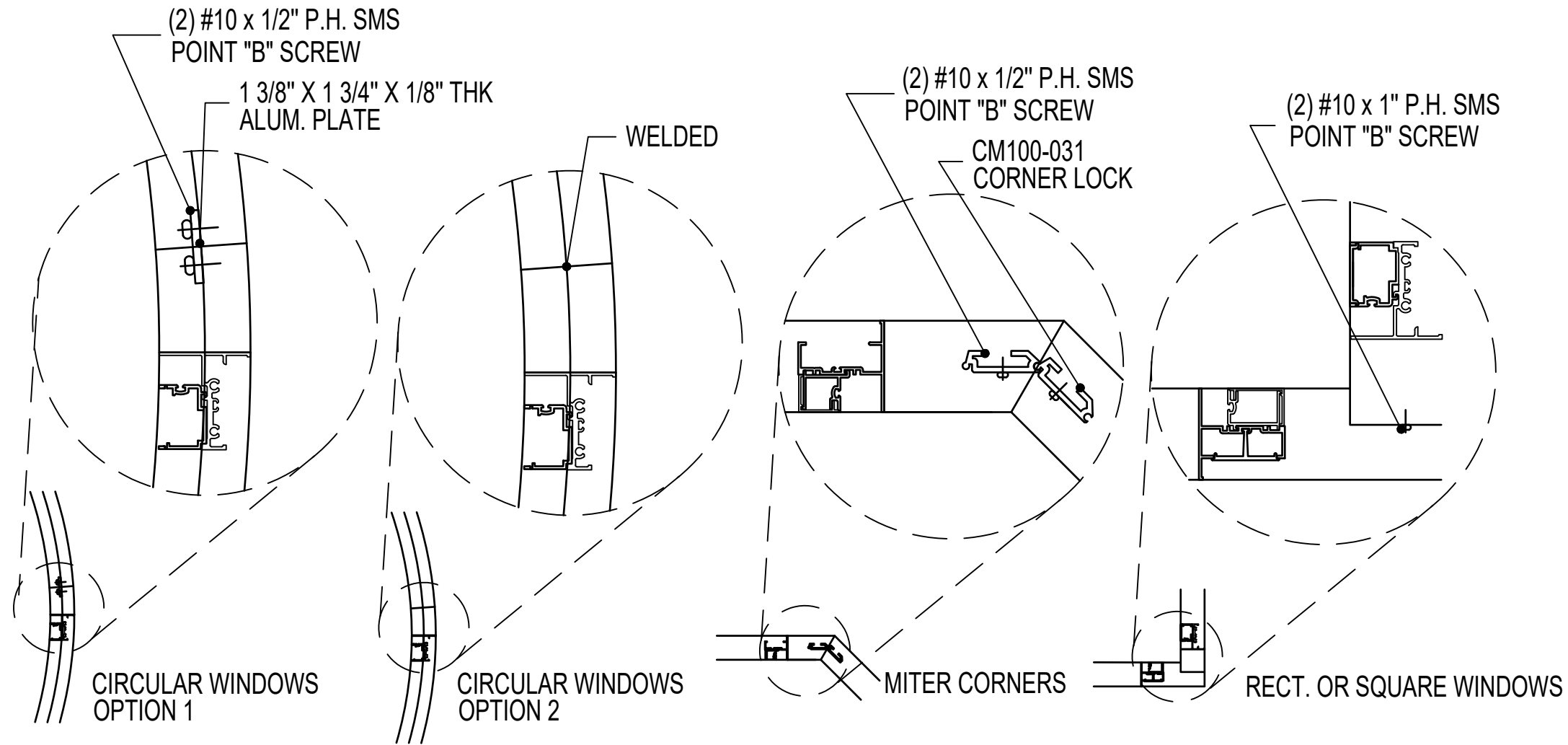
FLUSH ADAPTOR
JAMBS



4AB

GLASS STOP (LAM. INSUL.
GLASS) CIRCULAR FRAME





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DRAWN BY SM	SCALE 9"=1'-0"
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Sheet No. 11 OF 11	SHEET NO. E-2
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